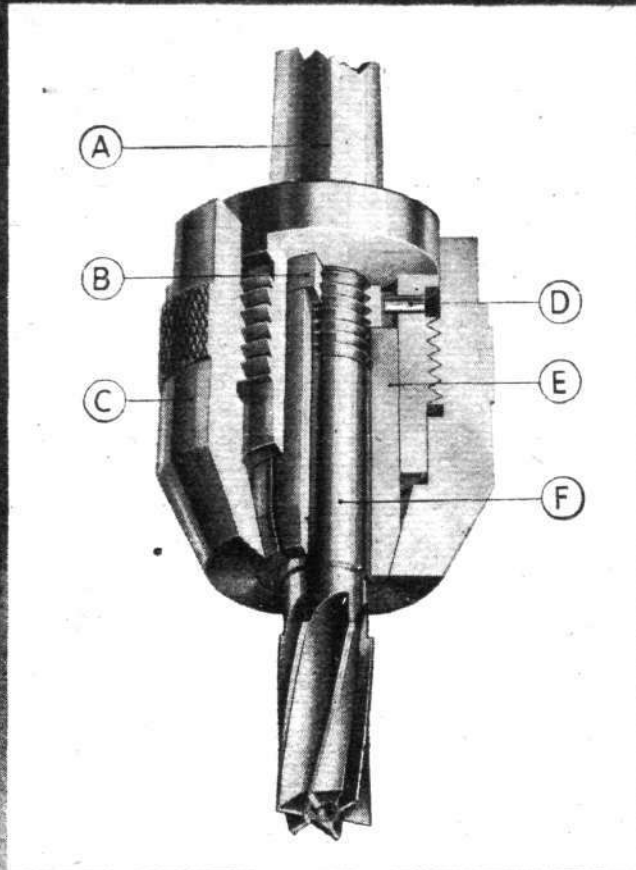


# CLARKSON AUTOLOCK COLLET CHUCK

PATENT APPLIED FOR

*Cutters Cannot Slip or Pull Out*

LIGHT HAND PRESSURE ONLY NEEDED FOR LOCKING



In operation, sleeve 'C' is locked by light hand pressure. The Cutter 'F' is screwed up until it contacts the back of hole in Arbor 'A' as shown. The chuck is now ready to use without further tightening. Any tendency of the cutter to slip round causes nut 'B' to move downwards against collet 'E', thereby locking the collet more tightly on cutter. The heaviest cuts possible can be taken with perfect safety.

Type 'A' with capacity from  $\frac{1}{8}$ " diameter to  $\frac{3}{4}$ " diameter cutters available for delivery in 4/6 weeks, in the following style shanks, No. 2 and 3 Morse. No. 7, 9 and 10 B and S. End Mills available for quick delivery.

## CLARKSON (ENGINEERS) LTD., NUNEATON

TEL. NUNEATON: 2879

SPECIALISTS IN MILLING CUTTERS AND END MILLS